

## What you don't know (but will know) – what this session is about

- Identifying the elements of a world-class HSE program
- · Defining safety culture vs. safety climate
- The 4 phases of HSE program evolution
- Breaking down the elements of a world-class HSE program
- Tracking progress toward world-class.

Today's objective: provide guidance and resources to help contractors implement—and sustain—world-class HSE cultures and programs.

What is the definition of "world-class" when it comes to HSE?



# What are the elements of a "world-class" HSE program?

- Exceptional lagging indicator performance?
- Company-wide culture where safety is a core value?
- "Total" HSE program with management leadership and employee involvement collaborating to establish processes?
- Effective safety & health training that teaches <u>for</u> the audience, not **to** the audience?
- Worksite analysis and hazard prevention & control processes that address potential hazards before work and in real-time?



#### YDKWYDK #1: the 4 elements of a "world-class" HSE program

- Exceptional lagging indicator performance
- Company-wide culture where safety is a core value
- "Total" HSE program with management leadership and **employee involvement** collaborating to establish processes
- Effective safety & health training that teaches for the audience, not to the audience
- Worksite analysis and hazard prevention & control processes that address potential hazards before work and in real-time





































YDKWYDK #2: lagging indicator performance & safety culture aren't components of a world-class program – they're results

- Lagging indicator performance below industry averages is a result of worksite analysis, hazard prevention & control and safety & health training.
- Companies/sites that implement the 4 core elements and engage in continuous evaluation and improvement - have TCIRs 53% lower than BLS averages & DART rates 57% lower.

Source: OSHA Voluntary Protection Programs Annual Evaluation of Calendar Year 2021 Injury and Illness Rates

















Lagging indicator performance & safety culture **aren't** components of a world-class program – they're **results** 

- Safety culture is a <u>direct result</u> of management leadership and employee involvement
- Culture is the foundation of **every** high-performing HSE program and low-performing ones.









#### What is "Safety Culture"?

...the product of individual and group values, attitudes, perceptions, competencies, and patterns of behavior that determine the commitment to, and the style and proficiency of, an organization's health and safety management system."

Advisory Committee on the Safety of Nuclear Installations (1993)

How an organization—and its people—behave when no one is watching.















#### YDKWYDK #3: 3 Aspects of a Foundational Safety Culture

- Psychological "how people feel"
  - Safety climate (individual's values, attitudes and perceptions)
- Situational "what the organization has"
  - · Policies, procedures, structures, etc. within the organization's safety & health management system (SHMS)
- Behavioral "what people do"
  - · Safety-related actions and behaviors

Our behavior – what we do – is directly influenced by our attitude toward, and perception of, what our employer does to protect us.















#### Culture

- · Every company has an existing culture (good or bad)
- · Core values determine culture
- · Culture is the foundation of structural elements that manage day-to-day operations
- · Culture is typically established over many years.

#### VS.

#### **Climate**

- · Climate can be created or changed in a very short period of time and can produce results rapidly
- · Climate can be influenced by internal and/or external factors
- · A strong culture should be able to adapt to external forces and overcome unacceptable internal issues
- · Climate is not a replacement of culture.







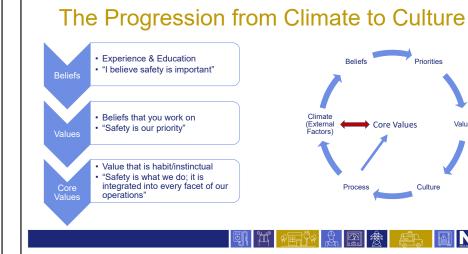


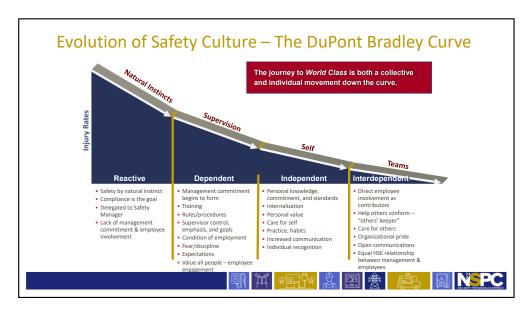
















YDKWYDK #4: Reaching Interdependent through 4 core elements of world-class HSE programs

• Management Leadership & Employee Involvement
• Worksite Analysis
• Hazard Prevention & Control
• Safety & Health Training

#### Management Leadership & Employee Involvement

- · Authority and responsibility for employee safety and health must be integrated with the overall management system of the organization and must involve employees in active, meaningful, and constructive ways;
- · Establish, document, and communicate to employees and contractors clear goals that are attainable and measurable;
- · Set policies and procedures that indicate how to accomplish the objectives and meet the goals; and
- Provide resources necessary to accomplish the communicated goals and objectives in a timely manner.

















#### Management Leadership & Employee **Involvement - Components**

- A. Management leadership
- B. Employee involvement
- C. Contract worker coverage
- D. SHMS self-evaluation















#### Worksite Analysis

- Thorough understanding of all hazardous situations to which employees may be exposed;
- Ability to recognize and correct those hazards as they arise;
- An effective worksite analysis system must be implemented to systematically identify basic and unforeseen safety and health hazards, evaluate their risks, prioritize, and recommend methods to eliminate or control hazards.

















- A. Comprehensive safety & industrial hygiene surveys
- B. Hazard analysis of routine jobs, tasks & processes
- C. Hazard analysis of significant changes (management of change)
- D. Pre-use analysis
- E. Documentation and use of hazard analyses
- F. Routine self-inspections
- G. Hazard reporting system for employees
- H. Industrial hygiene program
- Investigation of incidents & near-misses
- J. Trend analysis















#### **Hazard Prevention & Control**

- Allows employers to minimize or eliminate safety and health risks and liabilities as well as meet their legal obligation to provide employees with a safe and healthy work environment;
- · Site hazards identified during the hazard analysis process must be eliminated or controlled by developing and implementing appropriate controls
- Ensure the effective implementation of systems for hazard prevention and control and ensure that necessary resources are available















#### Hazard Prevention & Control -Components

- A. Certified professional resources
- B. Hazard elimination & control methods
- C. Hazard control programs
- D. Occupational healthcare program
- E. Preventative maintenance of equipment
- F. Tracking hazard correction
- G. Disciplinary system
- H. Emergency preparedness & response















#### Safety & Health Training

- All employees must understand the hazards to which they may be exposed and how to prevent harm to themselves and others from such hazard exposure
- · Enables employees to accept and follow established safety and health procedures
- Knowledge of standards and hazards
- · Management responsibilities
- · New employee
- · Emergency procedures
- · Safety & health responsibilities
- Documentation
- Frequency
- PPE



#### Safety & Health Training - Components

- A. Knowledge of hazards
- B. Training required by OSHA standards
- C. Addressing the needs of all employees
- D. Managerial responsibilities
- E. New employee training
- F. Training for emergencies

- G. Safety & health responsibilities
- H. Documentation
- I. Frequency
- J. Appropriateness
- K. Qualification of trainers
- L. PPE











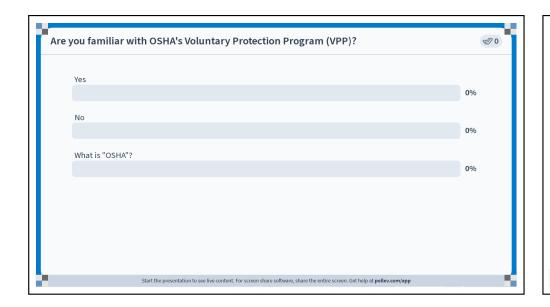


#### Other Recommended Practices

- Statutory requirements specific to construction (non-systems-based safety and health programs)
- OSHA Recommended Practices for Safety & Health Programs (2016)
- Process Safety Management requirements







#### YDKWYDK #5: OSHA's Voluntary Protection Program is a Roadmap to a World-Class HSE Program (and it's free)

- Officially established in 1982
  - 1979: the "San Onofre Experiment" – Bechtel & California Building Trades
- Three components of every VPP partnership agreement
  - Labor
  - Management
  - OSHA

- 4 Core Elements
  - Management Leadership
     & Employee Involvement
  - · Worksite Analysis
  - Hazard Prevention & Control
  - Safety & Health Training



VPP is a high-performing safety culture in its physical form (SHMS)

















#### **Q&A Time!**

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